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# Design Report: 115/34.5 kV Solar Power Plant & Substation Design

**Team 18 - May 2024**

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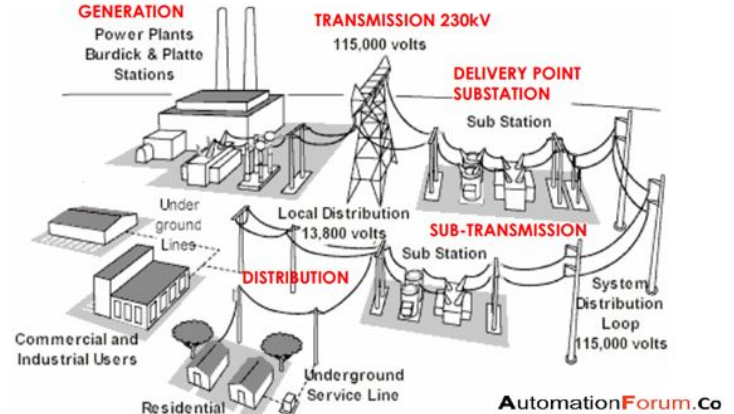
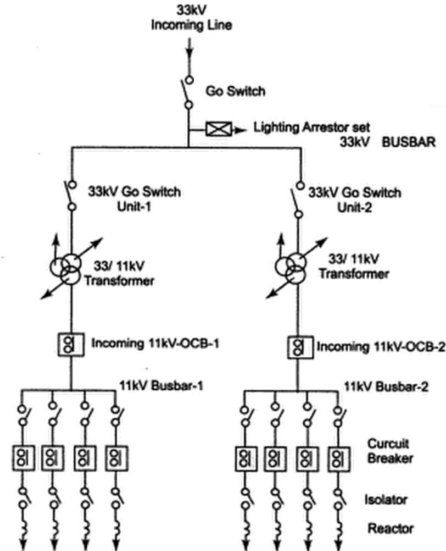
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Due to increasing Renewable Energy requirements for utilities, a 34.5/115 kV distribution substation and 60 MW Solar Plant will need to be designed by Iowa State University. We as the project team are responsible for the complete design of solar layout, electrical layout, and associated construction deliverables. Our project team will also perform various calculations required of a typical substation, including load-flow analysis, short-circuit studies, system protection design, and grounding calculations.

# Substation Overview

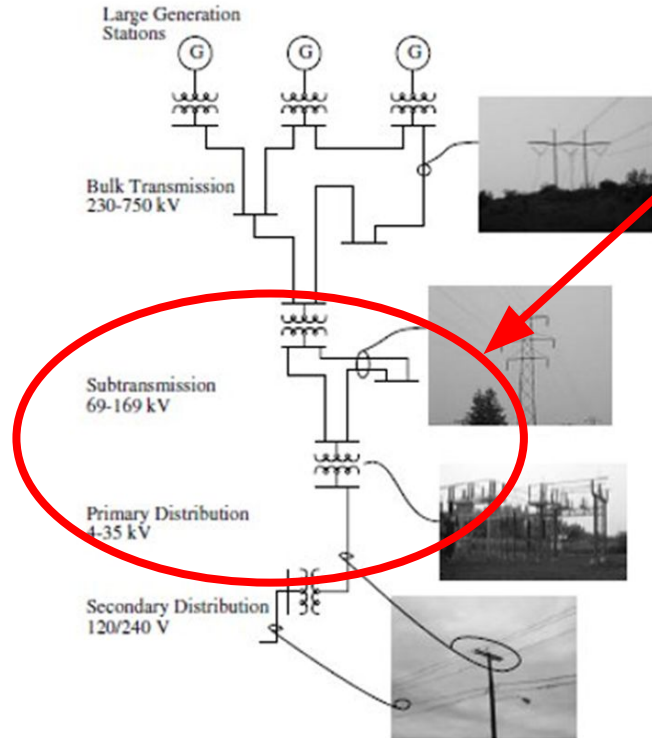
Transmission lines come into substation at 115 kV. These lines then step down into transformers which take the voltage from 115 kV to 34.5 kV. The line then goes through a switchgear to help service in case of a disaster. After the switchgear, the lines go to bus bars which help distribute the voltage to different lines to be distributed.



Feeders -> SG -> XFMR -> SG -> Circuit Breaker -> Busbar -> Outgoing Feeders

The circuit diagram to the left shows an overview of a typical substation circuit. This shows a 33/11 kV system and transformer, but similar principles apply to our project.

# Electricity Infrastructure – Solar Farms (PV systems)



- Solar Farms (Photovoltaic systems) are usually interconnected to the grid at either the **sub-transmission voltage** or **primary distribution level**.
- Solar systems provide a DC output that must be inverted and stepped-up before making a network (grid) interconnection.

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# Safety Moment - Piling Stocking and Shelving Hazards

## Hazards of improper stocking

- Back injury
- Stricken by equipment or accessories
- Damage to items or racking systems
- Improper securing items cause injury

## Preventing hazards

- Correct form of lifting objects
- Heavier items on the lower or middle section
- Sack items on even flat surfaces
- Keep pathways and aisles clean



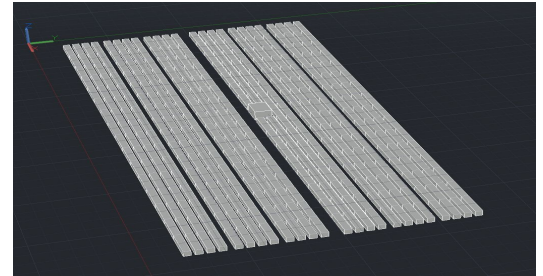
# Design Overview



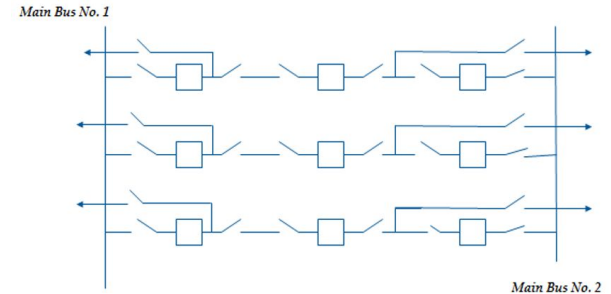
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# Design Content

- Choose solar farm equipment
- Set up solar farm equipment to meet desired parameters
- Calculate and design the wiring needed to connect each component

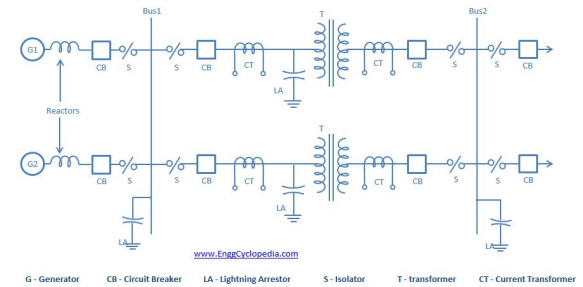


- Choose substation bus layout
- Design bus connections and choose proper protection equipment
- Design overall substation layout to maintain safety and avoid faults
- Calculate and design grounding grid for the substation



# Design Complexity

- Choosing the solar array equipment relates to the principles of efficiency and iteration, as many different equipment combinations must be iterated through in order to select the most efficient setup
- Setting up the physical layout of the solar farm relates to the principle of simplicity, as the design must avoid needless complexities and unnecessary land/equipment expenses
- The design of the substation relates to the principles of reliability and quality, as the specific layout and equipment used in the substation must result in a low maintenance, highly reliable connection to the grid





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# Modern Engineering Tools



**AUTODESK**  
AutoCAD



**BLUEBEAM®**  
**REVU® 20**  
STANDARD



**etap®**  
*Thinking Power*



# Design Context

- Solar energy holds a significant and multifaceted position concerning the general public, its global ramifications, environmental effects, and economic implications.
1. Public Health:
    - a. Commercial solar energy reduces the the need for fossil fuels in electricity production. In turn, reduces air pollution that contributes to respiratory illnesses. As air quality improves due to reduced pollution, there can be a decrease in healthcare costs associated with respiratory diseases and other health issues related to air pollution.
  2. Global Impact
    - a. The use of commercial solar energy reduces the amount of greenhouse gases being released into the atmosphere. Little to no emissions produced through solar energy. Increases cooperation among international markets for solar energy.
  3. Environmental Impact:
    - a. Commercial solar farms do require the use of large areas of land and can affect biodiversity. Production of panels uses natural resources including silicon.
  4. Economical Impact:
    - a. Increasing commercial solar use will increase job need to construction and operating costs. Adoption of renewable energy reduces energy costs and companies can receive tax exemptions. Growth of solar stimulates the economy while reducing climate change.

### Pros & Cons of Solar Energy

Potential Advantages	Potential Challenges
<ul style="list-style-type: none"><li>Save money on your electric bill</li><li>Increase your home's value</li><li>Offset rising electricity costs</li><li>Lower your carbon footprint</li><li>Advance clean energy technology</li><li>Support the local economy</li><li>Boost clean energy in the grid</li><li>Long lifespan with low maintenance</li><li>Access low-cost purchase and payment options</li><li>Earn credits toward your electric bill</li></ul>	<ul style="list-style-type: none"><li>Initial investment can be high</li><li>May require ample roof space</li><li>Difficult to forecast net savings</li><li>Difficult to DIY</li><li>Not compatible with all roof types</li><li>Installation isn't immediate</li><li>Difficult to move once installed</li><li>Hard to find quality installers and technicians</li><li>Panels don't generate power at night</li><li>Production not 100% environmentally friendly</li></ul>

Palmetto

### Top Benefits of Commercial Solar

- Cut Overhead Costs
- Create Energy Independence
- Showcase Your Environmental Stewardship
- Earn Tax Exemptions
- Gain Financial & Environmental Returns
- Avoid Maintenance Costs

# Prior Work/Solutions

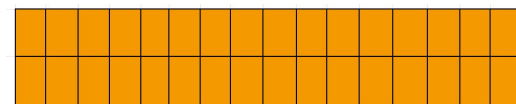
## Project 1 - 2020

String Size		
Min Temp	-6.6	C
Voc	48.81	V
Ref temp	25	C
Temp Coeff of Voc	-0.003	/C
Temp delta	-31.6	
temp correction	1.09	
V0c corrected	53.43718	
string voltage	1500	V
String size	28.07033	
string size	28	
Actual String Voltage	1496.2	



## Project 2 - 2024

	String Size		
Location Dependent	Min Temp	-40	C
Datasheet (STC)	Voc	50.2	V
Datasheet (STC)	Ref temp	25	C
Datasheet	Temp Coeff of Voc	-0.0029	/C
	Temp delta	-65	
	temp correction	1.19	
	V0c corrected	59.6627	
Confirm possible with Panel type chosen	string voltage	1500	V
	String size	25.14133	
	string size	25	
Designer Choice: 600, 1000, 1500, 2000V	Actual String Voltage	1491.6	



89.68 in x 44.64 in (panel)

15 ft x 60 ft (rack)

## Solar panel

- 550 W
- 41.10 V

## Combiner box

- 16 Inputs
- 1 Output
- 1500 VDC

## Skids

- Each supports 1500 V
- Has inverter from AC to DC with a Transformer

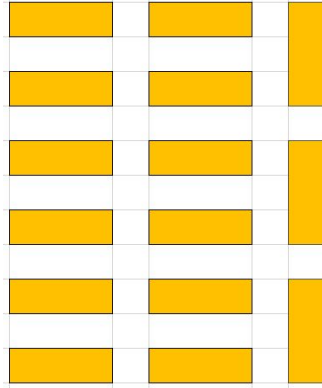
## Array Design (15 in total)

- Combiner box
- Skid
- 2 columns 6 rows
- 1 column 3 rows
- 78 MW DC and 60 MW AC

## Cable

- #10 AWG for solar cells to combiner boxes
- 400 MCM cable from combiner box to inverter

# Design Decisions



## How it will be connected

Solar panel to combiner box which will connect to inverter and finally to a transformer into the grid/substation.

## Location

## Lovington New Mexico



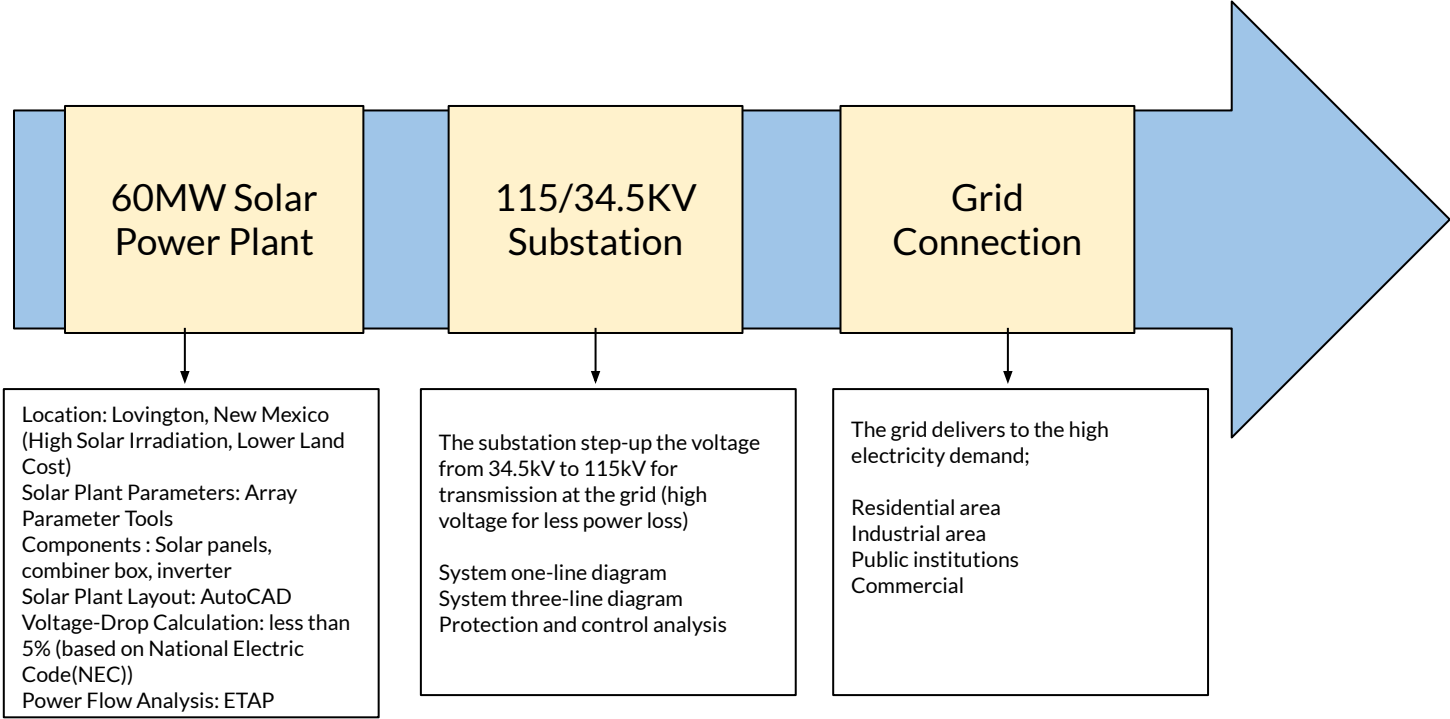
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# Proposed Design

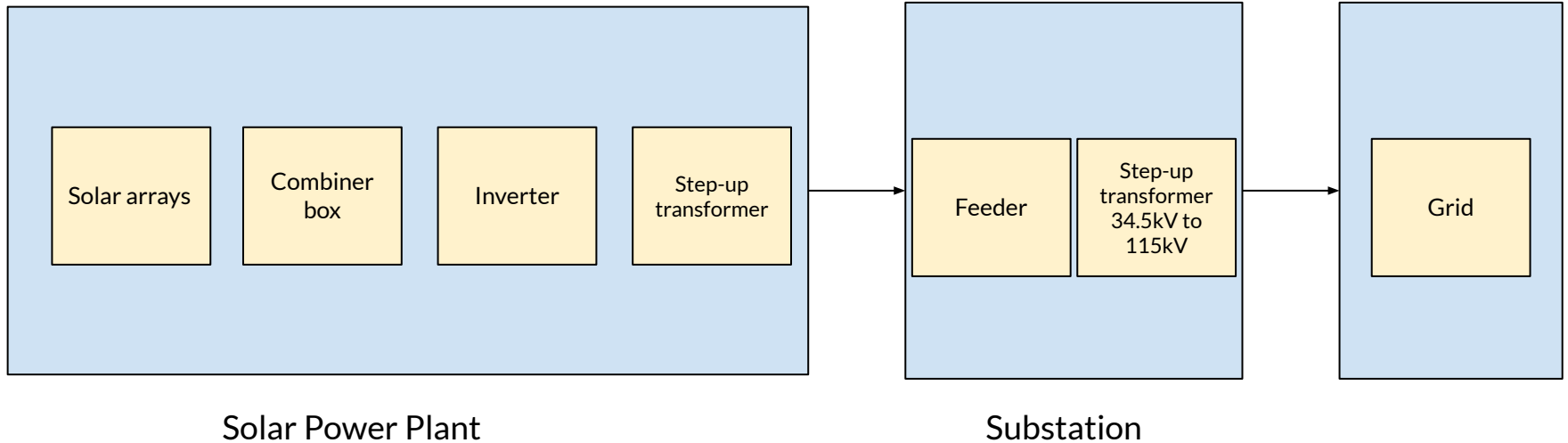
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# Solar Power Plant & Substation Design



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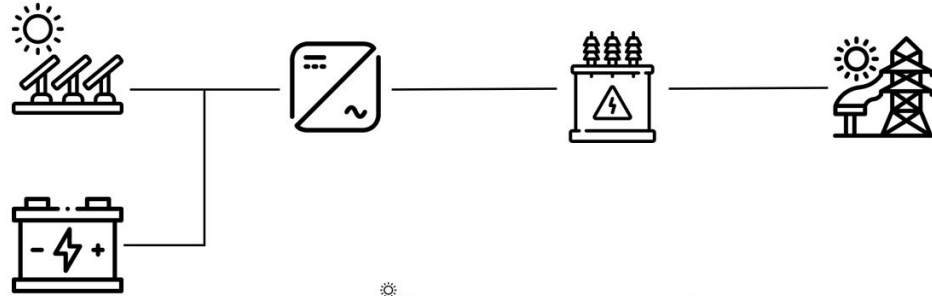
# Components of the design



# Power Storage - Design 0

After DC electric power generated by the solar panel, it will be transfer to inverter to convert it into AC electric power. Than, the step up transformer rise the voltage to power grid level, so the power can transfer into power grid.

At the same time, if the power generated more than use, it can store in Battery before transfer it to inverter and release at time that usage get bigger.



Solar Panel- convert sun energy to electric energy



BESS- Battery Energy Storage System to store electric energy at low power usage time and send energy at peak power usage time.



Inverter- convert DC current to AC current



Transformer- rise voltage to connect power field to Power Grid



Power Grid- send power to other place




# Power Storage - Design 1

After DC electric power generated by the solar panel, it will be transfer to inverter to convert it into AC electric power. Than, the step up transformer rise the voltage to power grid level, so the power can transfer into power grid.





Why not BESS?

- Connect directly to the power grid
- Cost
- Environment

 Solar Panel- convert sun energy to electric energy

 Inverter- convert DC current to AC current

 Transformer- rise voltage to connect power field to Power Grid

 Power Grid- send power to other place

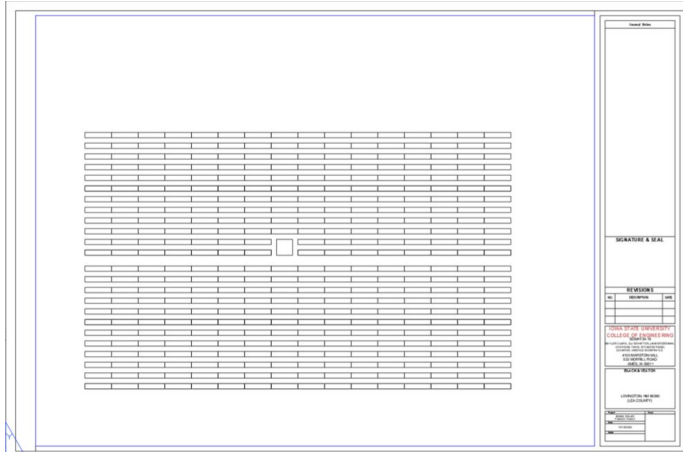
# Solar Panel Layout - Design 1



-1 string per rack



-16 racks per row



-24 combiner boxes  
( 1 per row)  
-1 inverter per array

1 string per rack (550W panels)  
16 racks per 1 row  
1 16-input DC combiner box per row  
24 rows per 1 array  
1 inverter per array  
15 array in total

Estimated DC Power Output: 78.79MW  
Estimated AC Power Output: 60MW